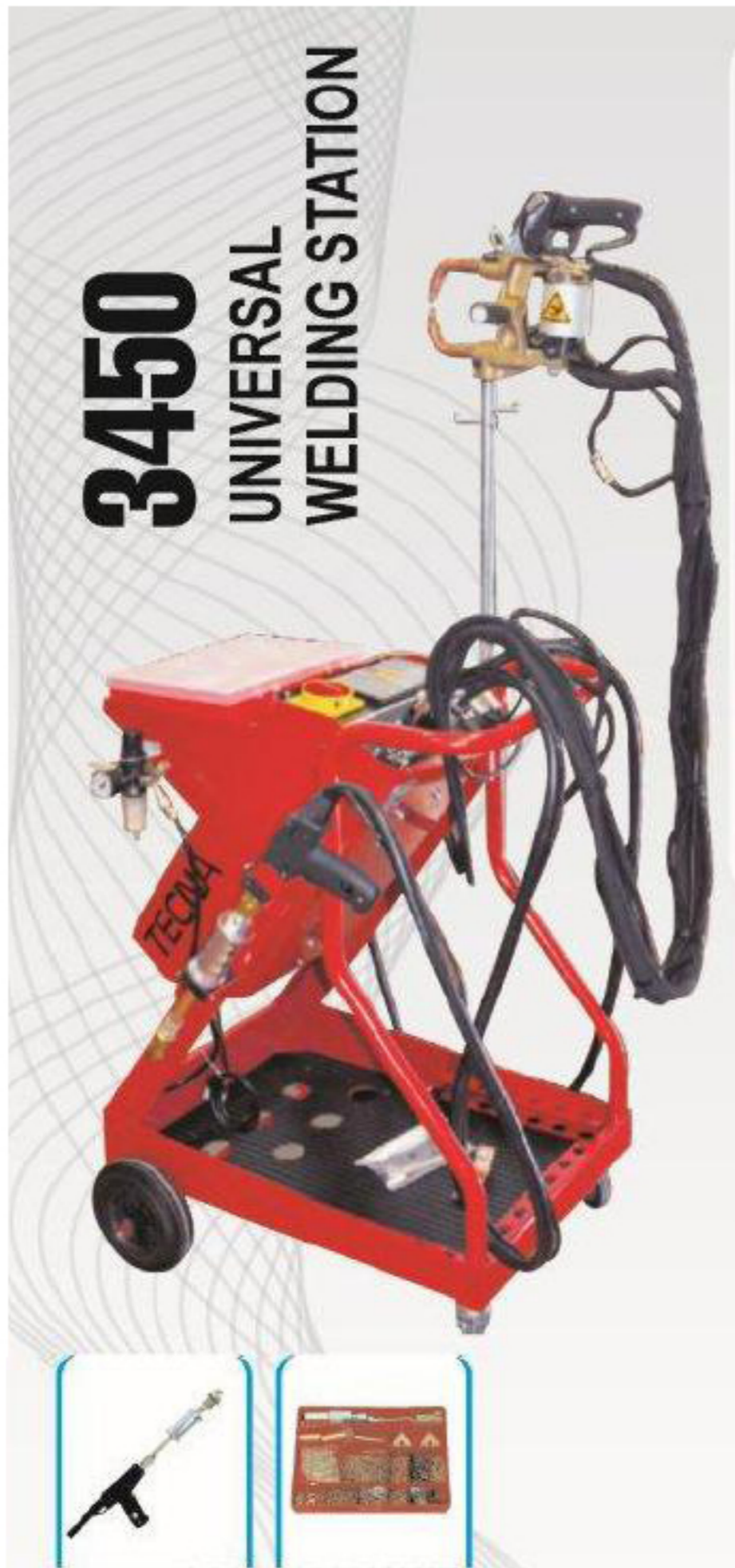


## SPOT 3450 UNIVERSAL WELDING STATION



Supply Voltage	*400 V
Mains Frequency	*50/60 Hz
Mains Protection (Delayed)	25 A
Nominal Power 50% ED	10 kVA
Maximum Welding Power	50 kVA
Maximum Secondary Current	8 kA
Thermal Current 100%	8 V
Weld time	1- 99 Cycles
Protection Rating	21 IP
Weight	105 kg

Universal Welding Station 10kVA, with pneumatic gun. Upon request water - cooled arms, electrodes, cables with double program and simultaneous connection of two tools, with automatic recall of the relevant memorized welding program, enabling to save time, avoid errors so to have a simple and working process. Smart Gun, patented pneumatic gun with adjustable stroke and double action trigger

Car body shop repair works : resistance spot welding of sheets, sheet straightening with spotter (nails and washers ), localised sheets heating ( carbon electrode ), screws and rivets welding, inox sheet-metals spoting.

The welding stations with epoxy-coated transformers are supplied equipped with synchronous digital welding control unit TE95, with double program, time adjustment in cycles and pulses, welding current adjustment and compensation : Welding cables : Item 3873 - Extra - flexible (welding) cables 150mm<sup>2</sup> L=2000mm (upon demand).

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